



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4113-041
Job Sheet 182891



Part No: D4113-041

Job Qty: 1 ea

Part Name: Doubler Assembly, Baggage Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/21/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A IPP rev:A 10.09.24 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/21/18	0.00	0.00	Start Up Waterjet		SE 10/10/18
100	Waterjet	1 pcs		9/21/18	0.00	0.09	Waterjet1		SE 10/10/18
110	QC	1 pcs		9/21/18	0.00	0.00	QC2 Waterjet-3		SE 10/10/18
120	QC	1 pcs		9/21/18	0.00	0.00	QC8-4		38
130	Small Fab	1 pcs		9/21/18	0.00	0.25	Small Fab-5		9-89
140	QC	1 pcs		9/21/18	0.00	0.00	QC5		SEP 25 2018 68
150	Packaging	1 pcs		9/21/18	0.00	0.00	Packaging3	51078 88	OCT 04 2018 9-89
160	QC21-SA	1 Ea		9/21/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - 1- C'sink doubler as per dwg 2- Bend doubler as per dwg 3- Install anchor nut, washer and ball stud as per dwg

140 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location:

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.1434 sf (.1434 ea)	90-Start up Operation	
D3622-1	Ball Stud	1 Ea (1 ea)	130-Small Fab	50112683
MS20426AD4-5	Rivet	2 Ea (2 ea)	130-Small Fab	5083538
MS21069-5	Anchor Nuts	1 Ea (1 ea)	130-Small Fab	5083549
NAS1149C0563R	Washer	2 Ea (2 ea)	130-Small Fab	5060989

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	316	0
130-Small Fab	D3622-1	1	7	0
	MS20426AD4-5	2	2,108	0
	MS21069-5	1	50	0
	NAS1149C0563R	2	367	0



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Part: D4113-041

Job No: 182891

Serial No/Batch: S108444

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/06/18

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Part Specifications

Specifications could not be found.

Plex 9/5/18 2:07 PM dart.white.jesse

